

## LIST OF CE MARKING APPROVED GRADE FOR WELDING WIRE

<b>SR. NO</b>	<b>GRADE NAME</b>	<b>MIG / TIG</b>	<b>EN 13479 NUMBER</b>	<b>MONTH / YEAR</b>	<b>KENBLATT NO.</b>
1	VENUS 307Si	<b>Mig</b>	G 18 8 Mn Si	09/2006	10586.00
2	VENUS 2209	<b>Mig</b>	G 22 9 3 N L	10/2010	11926.00
3	VENUS 347Si	<b>Mig</b>	G 19 9 Nb Si	10/2010	11922.00
4	VENUS 318Si	<b>Mig</b>	G19 12 3 Nb Si	09/2006	10591.00
5	VENUS 316LSi	<b>Mig</b>	G19 12 L Si	10/2010	10589.00
6	VENUS 309LSi	<b>Mig</b>	G23 12 L Si	10/2010	11924.00
7	VENUS 308LSi	<b>Mig</b>	G19 9 L Si	09/2006	10587.00
8	VENUS 307Si	<b>TIG</b>	W 18 8 Mn	12/2011	11998.00
9	VENUS 2209	<b>TIG</b>	W 22 9 3 N L	10/2010	11925.00
10	VENUS 347	<b>TIG</b>	W 19 9 Nb	10/2010	11921.00
11	VENUS 318Si	<b>TIG</b>	W 19 12 3 Nb Si	09/2006	10592.00
12	VENUS 316LSi	<b>TIG</b>	W 19 12 L Si	09/2006	10590.00
13	VENUS 309LSi	<b>TIG</b>	W 23 12 L Si	10/2010	11923.00
14	VENUS 309L	<b>TIG</b>	W 23 12 L	04/2015	11473.00
15	VENUS 308LSi	<b>TIG</b>	W 19 9 L Si	09/2006	10588.00
16	VENUS 308L	<b>TIG</b>	W 19 9 L	04/2015	11471.00
17	VENUS 316L	<b>TIG</b>	W 19 12 3 L	04/2015	11472.00

Prepared By: - Prasad Dalal

Approved By :- Rathnakumara K.